

THYSSENKRUPP MATERIALS NA**Certificate of Mill Test Results**

DART AEROSPACE

PO/Rd 11929

DL-PDC-730378-001

22Sep11

ALUMINIUM SHEET 6061 T6

We certify that this is a true copy of the report
furnished by the producer of the material, as data
resulting from tests made in approved labs.

Signed by: _____

Pg 2/2

.0310 Nom X .45.0000" X 144.0000"
PART NO:
Abnahmeprüfzeugnis 3.1 (EN 10204)
Inspection certificate – mill certificate

Nr.: 85312124 02 / 7

Rev. 0

Seite / page: 2 von / of 2

Datum / date: 2011 05 19

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.
We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Werkssachverständiger / factory specialist	E-Mail / e-mail
Josef Klampfer	j.klampfer@amag.at

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.
Maschinell erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.

AMAG rolling GmbH, Postfach 32, A-5282 Ranshofen, Österreich – www.amag.at
AMAG rolling GmbH, P.O. Box 32, A-5282 Ranshofen, Austria – www.amag.at

THYSSENKRUPP MATERIALS NA DART AEROSPACE

STAINLESS STEEL ROUND BAR 302 STAINLESS
DIA 1.141.0000
PART NO. ASTM-A582

FOR REF: 14929
We certify that this is the copy of the report
furnished by the producer of the metal or alloy
conforming to the requirements of the specification.

Certificate of Mill Test Results
235911
Pg 1/1



6870 HIGHWAY 42 EAST

METALLURGICAL TEST REPORT

NORTH AMERICAN STAINLESS
6870 HIGHWAY 42 EAST
CHENT, KY 41045

Certificate: 655126 12
Customer: 007206 001
Nail To:
THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, OH 44036

SHIP TO:
THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, OH 44036

Date: 7/12/2011
Steel: 303
Page: 1

Your Order: PEC230574

NAS Order: PN 0014226 17

PRODUCT DESCRIPTION:

Round Bar, Annealed, Cold Draw
ASTM A582/05 EN 10204 3.1, ASTM A484/08
AMS 5640V TYPE 1, QCS-764B CONDITION A

REMARKS:

COMPLIES W/REQUIREMENTS OF DEARS EU DIRECTIVE 2002.95.
EC. ROHS. EAF+NO2+CC. NO WELD REPAIR. MELTED AND MFG IN USA
FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Corrosion:

Product ID	SKID #	Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BD9014 9		.6250		1.012	144.00	11	1	

CHEMICAL ANALYSIS

	CM	C	CO	CR	CU	MN	MO	N	NI	P
HEAT										
9KE6	US	.0400	.0695	17.4800	.3100	1.7635	.2725	.0494	8.5645	.0330
	S		SI							
		.3225		.3975						

MECHANICAL PROPERTIES

Product ID	10 01 HB	2YS KSI	UNS KSI	RA %	Elong % 4D
BD9014 9	R L	198.00	74.76	102.25	54.35 44.13

NAS hereby certifies that the analysis on this certification is correct and the material meets the specifications stated.

QC ENGINEER

ERIC HESS

7/12/2011

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL ROUND BAR 302 STAINLESS

30" DIA X 144.0000"
PART NO. A-302

PO/Ref: 14929
We certify that this is a true copy of the report
furnished by the producer of the metal, or the
supplying firm, made in accordance with the

Certificate of Mill Test Results
HT REC 70078-003
25/10/11
Pg 1 of 1



6870 HIGHWAY 42 EAST

METALLURGICAL TEST REPORT

NORTH AMERICAN STAINLESS
6870 HIGHWAY 42 EAST
CHENT, KY 41045

Certificate: 671099 1

Mail To:

Customer: 007206 001
THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6

Ship To:

THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6

Date: 9/14/2011 Page: 1

Steel: 302

Your Order: PEC332897

MS Order: IN 0128730 04

Finish: CD

PRODUCT DESCRIPTION:

SOLUTION ANNEAL TEMP 1900F MIN
Round Bar, Annealed, Cold Draw
ASTM A582/05 EN 10204 3.1, ASTM A484/08
AMS 5640U TYPE 1, QCS-764B CONDITION A

REMARKS:

COMPLIES W/REQUIREMENTS OF DEANS EO DIRECTIVE 2002.95.
DC. ROHS, EAP-ADP-CC. NO WELD REPAIR. MELTED AND MFG IN USA
FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Product Id	Std #	Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BD9889 9			.5000	756	144.00	4	1	

CHEMICAL ANALYSIS

CM(Country of Mel) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

HEAT	CM	C	CO	CH	CU	NI	MO	N	NT	P
92N6	US	.0460	.1350	17.2465	.3210	1.6010	.3445	.0439	8.5240	.0320
	S		SI							
		.3345		.4775						

MECHANICAL PROPERTIES

Product Id	1	4	HB	.2YS	UTS	RA	Elmg
	c	x	NO.	KSI	KSI	%	% 4D
BD9889 9	R	L	212.00	96.12	111.79	37.33	23.50

NAS hereby certifies that the analysis on this certification is correct and the material meets the specifications stated.

QC ENGINEER

Brigitte Golden

From: Brigitte Golden <bgolden@dartaero.com>
Sent: Monday, September 19, 2011 11:33 AM
To: 'todd.robinson@thyssenkrupp.com'
Cc: L Lacelle (llacelle@dartaero.com); 'Stan.Ivers@thyssenkrupp.com'
Subject: New Dart PO14929 as per No: PEC ST-370066
Attachments: PO14929 THYSENDRUPP MATERIAL.pdf

Good morning to you all!!

Please find attached new PO per quote PEC ST-37006!

Please advise on the delivery date,

Thank you

Brigitte Golden

Document Control

DART AEROSPACE Ltd.

1270 Aberdeen Street

Hawkesbury Ontario

Canada K6A 1K7

Tel: (613) 632-5200 Ext 224

Fax: (613) 632-1053

bgolden@dartaero.com



Please consider your environmental responsibility before printing this e-mail

Q U O T A T I O N

No: PEC ST-370066

Quoted By:

THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Quoted To: (20115)

DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Quoted Ship To: (1)

DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS

Frt PREPAID

Tel 613-632-9577 Fax 613-632-1053

Slp STAN IVERS (905-532-1350)

Qtd 16Sep11 Qte Ref

Via

Ctc LINDA

FOB

Q U O T A T I O N

QT No: PEC ST-370066

Test Certs: Chem-Y Phys-Y 1 Original copies with Shipment, 1 with Invoice

1 ALUMINUM SHEET 6061 T6 .0810 Nom X 48.0000" X 144.0000" MATERIAL ENERGY & CAP SURCHG SKID	4 PCS @ 182.5850 EA 25.0000 LOT 25.0000 LOT	218 LBS 730.34 25.00 25.00
2 STAINLESS STEEL FLAT BAR 304L SLIT/EDGED .250" X 4.00" X 144.0000" Part No ASTM-A276 4-6 DAYS A.R.O MATERIAL	5 PCS 11.7500 FT @	204 LBS 60 FT 705.00
3 ALUMINUM ROUND BAR 6061-T6511 .50" DIA X 144.0000" Part No 4-6 DAYS A.R.O QQ-A-225/8 MATERIAL	17 PCS 1.4200 FT @	49 LBS 204 FT 289.68
4 STAINLESS STEEL ROUND BAR 303 STAINLESS .625" DIA X 144.0000" Part No ASTM-A582 4-6 DAYS A.R.O MATERIAL	34 PCS 2.9000 FT @	424 LBS 408 FT 1,183.20
5 STAINLESS STEEL ROUND BAR 303 STAINLESS .50" DIA X 144.0000" Part No 4-6 DAYS A.R.O A-582 MATERIAL	34 PCS 1.8600 FT @	273 LBS 408 FT 758.88

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

Price in effect at time of shipment.

Q U O T A T I O N

No: PEC ST-370066

Quoted By:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

Quoted To: (20115)
 DART AEROSPACE

Quoted Ship To: (1)
 DART AEROSPACE

Q U O T A T I O N

QT No: PEC ST-370066

Price based on receipt of total order.

All weights are theoretical.

All orders are subject to credit approval.

**** TEL. 800-926-2600 ****

*** CUSTOMER PICK-UP HOURS ***

*** 9:00 AM TO 4:00 PM ***

* WE STOCK STAINLESS STEEL!!!! *
 * PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE

ADDED TO EVERY ORDER.***

Order Totals: 5 Items 1168 LBS

Material	Processing	Freight	Other	Taxes	ORDER AMT
3,667.10			50.00	483.22	4,200.32
Taxes: ONHSTS	483.22	0.00		0.00	0.00



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO14929**

Purchase Order Date 9/19/2011

PO Print Date 9/19/2011

Page Number 1 of 2

Order From :

VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Brigitte Golden

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6S.080	6061-T6 080 Sheet	9/23/2011 Yes	192.00 sf	Yours ppd	\$4.0643	\$780.35
		Special Inst: 6061-T6/T62 ALUMINUM SHEET QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS4027 OR ASTM B209					
2	M304B0.250X4.000	304 BAR .250 x 4.00	9/23/2011 Yes	60.00 f	Yours ppd	\$11.7500	\$705.00
		Special Inst: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE (NOTE: AISI 303 NOT ACCEPTABLE) ASTM A276 OR ASTM A240					
3	M6061T6R0.500	6061-T6 Round Bar .500"	9/23/2011 Yes	204.00 f	Yours ppd	\$1.4200	\$289.68
		Special Inst: 6061-T6 (OR 6061-T651/ T6510/ T6511/ T62) RECTANGULAR TUBING PER AMS- QQ-A-225/8 (OR AMS 4117/ 4128/4115/ 4116)OR PER AMS-QQ-A-200/8 (OR AMS 4160) <i>round bar</i> <i>OR ASTM B24 OR ASTM 221</i>					

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 9/19/2011



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO14929**

Purchase Order Date 9/19/2011

PO Print Date 9/19/2011

Page Number 2 of 2

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Brigitte Golden

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

4	M303R0.625	303 Round Bar 0.625"	9/23/2011 Yes	408.00 f	Yours ppd	\$2.9000	\$1,183.20
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Special Inst: AISI 303 SS ROUND BAR (NOTE: AISI
304/316 NOT ACCEPTABLE)

ASTM A582

5	M303R0.500	303 Round Bar 0.500"	9/23/2011 Yes	408.00 f	Yours ppd	\$1.8600	\$758.88
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Special Inst: SAME AS ABOVE

PO Total: **\$3,717.11**

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 9/19/2011

I N V O I C E

ENTERED SEP 28 2011

Sold By:

THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

No: PEC IV-578979

Date: 23Sep11

Due: 23Oct11

Remit to:

THYSSENKRUPP MATERIALS NA
c/o T27540
P.O. BOX 4275, POSTAL STATION 'A'
TORONTO, ONTARIO M5W 5V8

Sold To: (20115)

DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Shipped To: (1)

DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Shp Dt 23Sep11 Ord Dt 20Sep11 SO No ST-370751 B/L PEC 730378
Trm NET 30 DAYS/NET 30 JOURS PO/Rel 14929
Frt PREPAID Via VIM TRANSFER TR FOB CONCORD
Slp STAN IVERS (905-532-1350) Pb1

1 ALUMINUM SHEET 6061 T6		4 PCS		
.0810 Nom X 48.0000" X 144.0000"				
MATERIAL	4 PCS @	182.5850	EA	216 LBS
ENERGY & CAP SURCHG		25.0000	LOT	730.34 ✓
SKID		25.0000	LOT	25.00 ✓
				25.00 ✓
2 STAINLESS STEEL ROUND BAR 303 STAINLESS		34 PCS		
.625" DIA X 144.0000"				408 FT
Part ASTM-A582				428 LBS
MATERIAL	408 FT @	2.9000	FT	1,183.20 ✓
3 STAINLESS STEEL ROUND BAR 303 STAINLESS		34 PCS		
.50" DIA X 144.0000"				408 FT
Part A-582				273 LBS
MATERIAL	408 FT @	1.8600	FT	758.88 ✓

180.34

Total Shipped: 72 PCS 917 LBS
Interest will be charged at 1.5% per month or
18% per year on overdue accounts.

*** SALES DEPT. OFFICE HOURS ***
7:30 AM TO 5:00 PM - MONDAY TO FRIDAY
**** TEL. 800-926-2600 ****
*** CUSTOMER PICK-UP HOURS ***
*** 9:00 AM TO 4:00 PM ***
***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

* WE STOCK STAINLESS STEEL!!!! *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

I N V O I C E

Sold By:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

No: PEC IV-578979
Date: 23Sep11
Due: 23Oct11
Remit to:
THYSSENKRUPP MATERIALS NA
c/o T27540
P.O. BOX 4275, POSTAL STATION 'A'
TORONTO, ONTARIO M5W 5V8

Sold To: (20115)
DART AEROSPACE

Shipped To: (1)
DART AEROSPACE

TPS/GST TVH/HST 140223934 RT0001
TVQ - QST 1017327981 TQ0001

Material	Processing	Freight	Other	Taxes
2,672.42			50.00	353.91
				TOTAL DUE
				3,076.33

Taxes: ONHSTS 353.91				

Purchase Order Receipt Listing

Friday, September 23, 2011 8:53:12 AM

Page 1 of 41

All amounts are calculated in domestic currency.

All Vendors	PO ID PO14929	Receipt Dates from 9/23/2011 to 9/23/2011	All Line Item Types
ALL Items IN/OUT W/O			

All Item ID/GL/WOs	All Rec. Employees	All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor-ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO14929	1		M6061T6S.080	sf	9/23/2011	9/23/2011	192.0000	\$4.06	0.0000	0	\$780.35
CAD	No		6061-T6 .080 Sheet	sf	192.0000	DESJ02		\$780.35	0.0000	0	
			119009								
	4		M303R0.625	f	9/23/2011	9/23/2011	408.0000	\$2.90	0.0000	0	\$1,183.20
	No		303 Round Bar	f	408.0000	DESJ02		\$1,183.20	0.0000	0	
			0.625"								
			119009								
	5		M303R0.500	f	9/23/2011	9/23/2011	408.0000	\$1.86	0.0000	0	\$758.88
	No		303 Round Bar	f	408.0000	DESJ02		\$758.88	0.0000	0	
			0.500"								
			119009								
Total Received Quantity:										1,008.0000	
Total Qty to Inspect (PO U/M):										0.0000	
Total Reject Quantity:										0.0000	
Total Receipt Value:										\$2,722.43	
Total Balance Due Quantity:										0.0000	

B I L L O F L A D I N G
Ship From: THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

No: PEC 730378
Ship Date 22Sep11 at 7:55 From PFW
Probill
Via VIM TRANSFER TRUCK
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G
1) Our Order PEC-370751- 1 Your PO # 14929
ALUMINUM SHEET 6061 T6
.0810 Nom X 48.0000" X 144.0000"

MTR

Heat Number Tag No
19495/01 234953

Quantity PCS Wt LBS
192.00 SFT 4 216

2) Our Order PEC-370751- 2 Your PO # 14929
Part # ASTM-A582 Rel #
STAINLESS STEEL ROUND BAR 303 STAINLESS
.625" DIA X 144.0000"

MTR

Heat Number Tag No
9KE6 234785

Quantity PCS Wt LBS
408 FT 34 428

3) Our Order PEC-370751- 3 Your PO # 14929
Part # A-582 Rel #
STAINLESS STEEL ROUND BAR 303 STAINLESS
.50" DIA X 144.0000"

MTR

Heat Number Tag No
9TA6 234786

Quantity PCS Wt LBS
408 FT 34 273

TOTAL: Tags PCS LBS
3 72 917

Heat Number
19495/01
9KE6
9TA6

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

B I L L O F L A D I N G

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

No: PEC 730378
 Ship Date 22Sep11 at 7:55 From PFW
 Probill
 Via VIM TRANSFER TRUCK
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE

Ship To: (1)
 DART AEROSPACE

B I L L O F L A D I N G

WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
 TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
 ** REFERENCED ON IT **

TOTAL 1 SKID , 1 BDL G.W 1051 LBS

ITEM (1) SKID

ITEM (2-3) BDL

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
 CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO14929

Purchase Order Date 9/19/2011

PO Print Date 9/19/2011

Page Number 1 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name		Buyer	Brigitte Golden
Vendor Phone	905 669 9444	Requisition Nbr	
Vendor Fax	905 738 9033	Tax Resale Nbr	10127-2607
Vendor Account Nbr		Terms	Net 30
		Currency	CAD
		FOB	Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6S.080 021	6061-T6 .080 Sheet	9/23/2011 Yes	✓ 192.00 sf	Yours ppd 9/19/23	\$4.0643	\$780.35
		Special Inst:	6061-T6/T62 ALUMINUM SHEET QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS4027 OR ASTM B209				
2	M304B0.250X4.000 050	304 BAR .250 x 4.00	9/23/2011 Yes	60.00 f	Yours ppd	\$11.7500	\$705.00
		Special Inst:	AISI 304/316 SS BAR OR AISI 304/316 SS PLATE (NOTE: AISI 303 NOT ACCEPTABLE) ASTM A276 OR ASTM A240				
3	M6061T6R0.500 012	6061-T6 Round Bar .500"	9/23/2011 Yes	204.00 f	Yours ppd	\$1.4200	\$289.68
		Special Inst:	6061-T6 (OR 6061-T651/ T6510/ T6511/ T62) ROUND BAR QQ-A-225/8 OR AMS-QQ-A-225/8 OR (AMS 4117/4128/4115/4116) OR QQ-A-200/8OR AMS-QQ-A-200/8				

9/19/2011



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO14929

Purchase Order Date 9/19/2011

PO Print Date 9/19/2011

Page Number 2 of 2

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Brigitte Golden

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

)OR AMS 4160) OR ASTM B211 OR ASTM B221			
4	M303R0.625 028	303 Round Bar 0.625"	9/23/2011 Yes	✓ 408.00 f	Yours ppd Pc 11/7/23	\$2.9000	\$1,183.20
		Special Inst:	AISI 303 SS ROUND BAR (NOTE: AISI 304/316 NOT ACCEPTABLE)				
				ASTM A582			
5	M303R0.500 028	303 Round Bar 0.500"	9/23/2011 Yes	✓ 408.00 f	Yours ppd Pc 11/9/23	\$1.8600	\$758.88
		Special Inst:	SAME AS ABOVE				
						PO Total:	\$3,717.11

Change Nbr: 2

Change Date: 9/19/2011

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable